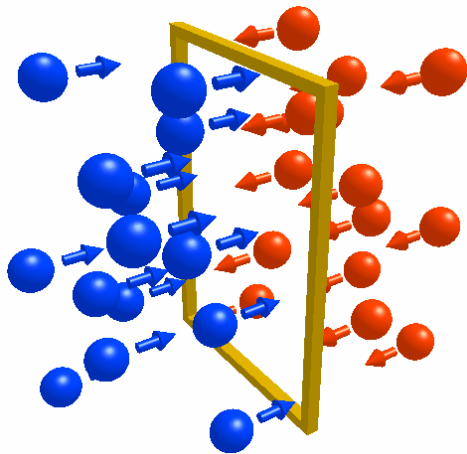
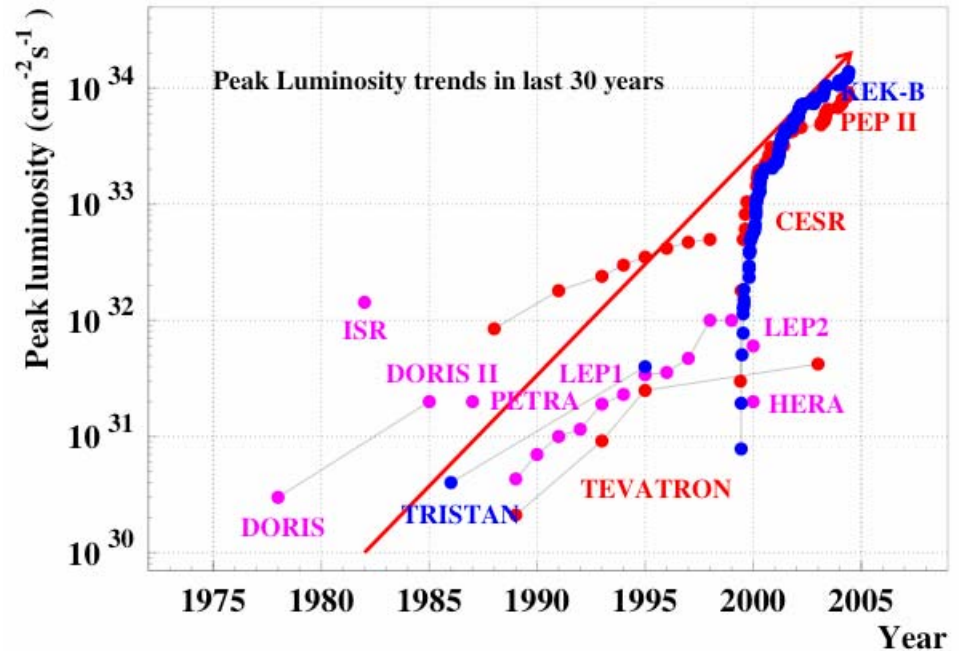


KEKB / SuperKEKB

The Luminosity Frontier



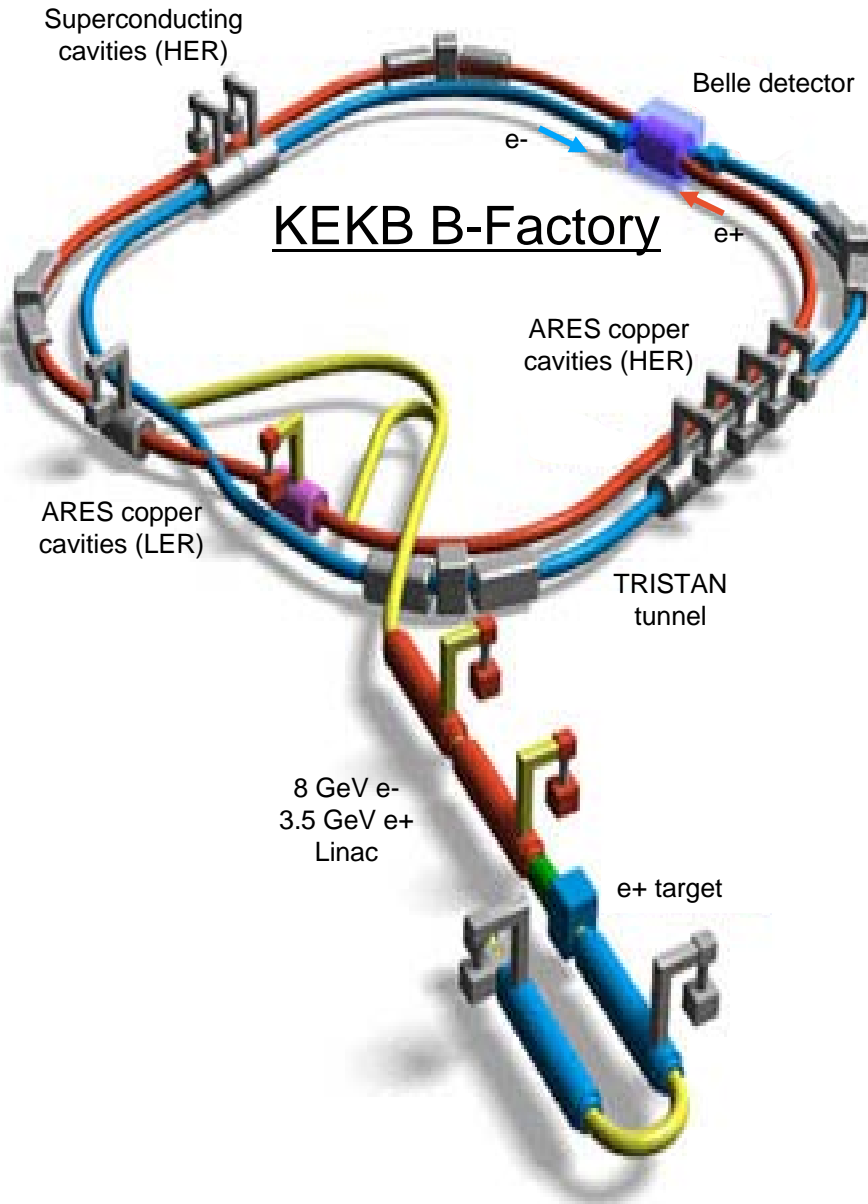
(number of events/unit time)
 = (cross section) X (luminosity)



Katsunobu Oide (KEK)
 Jan. 19, 2005 @ Kyoto Univ.
<http://kekb.jp>

KEKB = Asymmetric Double-Ring Collider for B-Physics

8 GeV Electron + 3.5 GeV Positron



- 1989:** Design work started.
- 1994:** Approval of the budget, construction started.
- June 1995:** KEKB Design Report
- Sep. 1997:** Commissioning of the injector Linac started.
- Dec. 1998:** First beam at HER.
- Jan. 1999:** First beam at LER.
- May 1999:** Belle roll-in.
- June 1999:** First event at Belle.
- Apr. 2001:** World record of the luminosity, 3.4 /nb/s.
- Oct. 2002:** World record of the integrated luminosity, 100 /fb.
- May 2003:** Exceeded the design luminosity, 10 /nb/s.
- Feb. 2004:** Exceeded 12 /nb/s & 200 /fb.
- June 2004:** 13.9 /nb/s & 288 /fb.
- Dec. 2004:** 338 /fb.

... continues rewriting own records ...

Nikko

Mt. Tsukuba

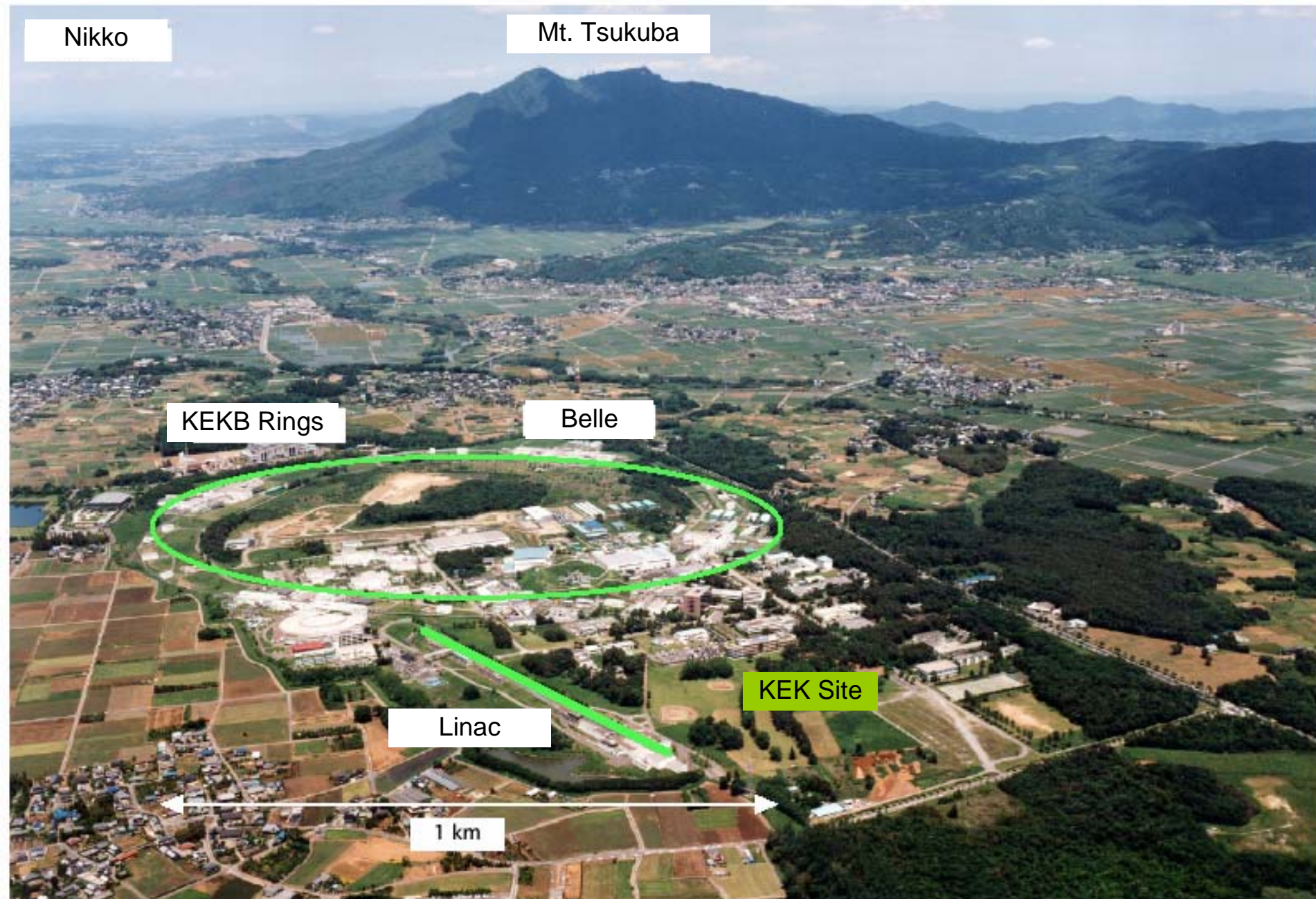
KEKB Rings

Belle

KEK Site

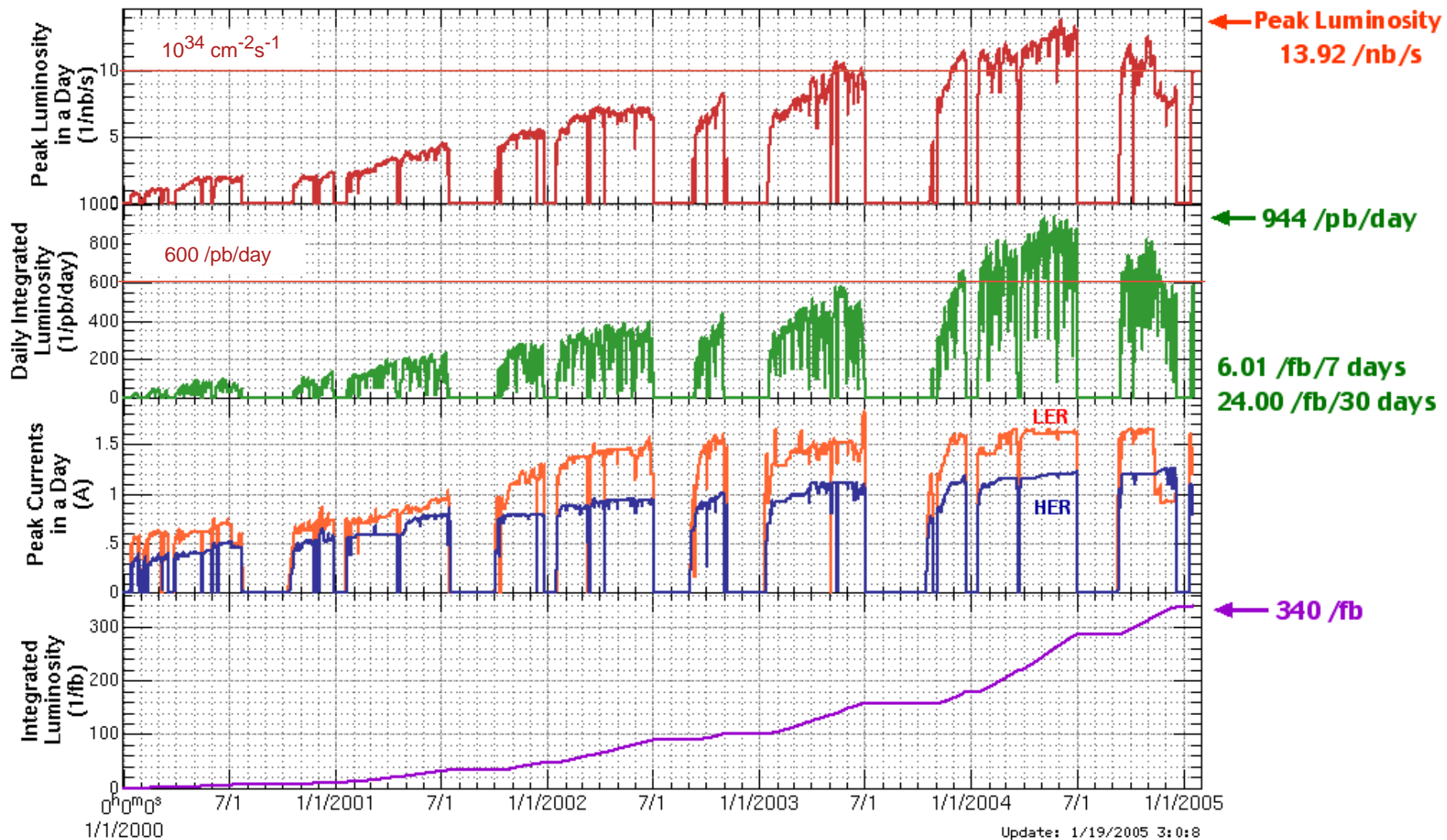
Linac

1 km



Luminosity of KEKB Jan. 2000 - Jan. 2005

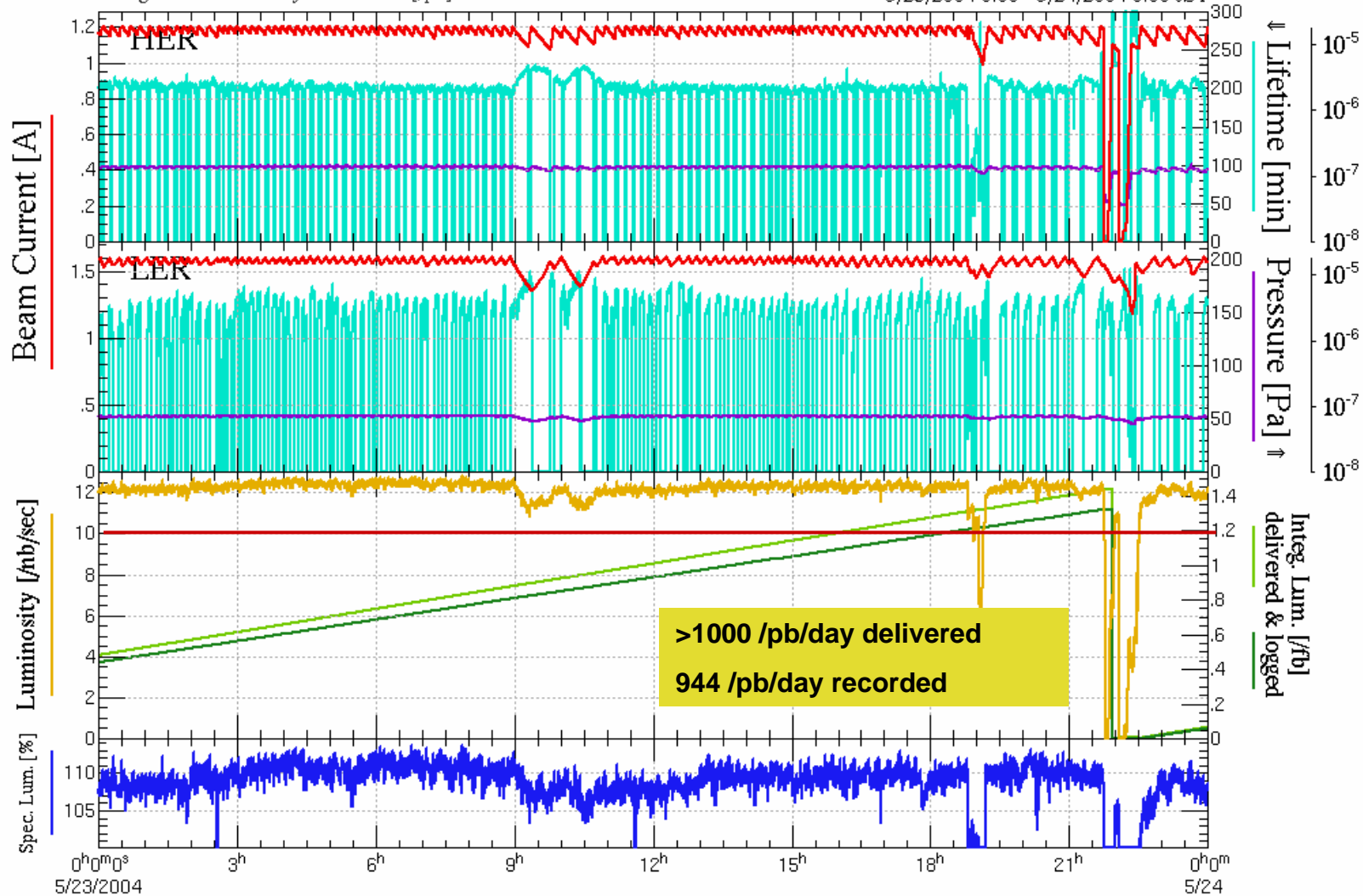
Continuous Injection™



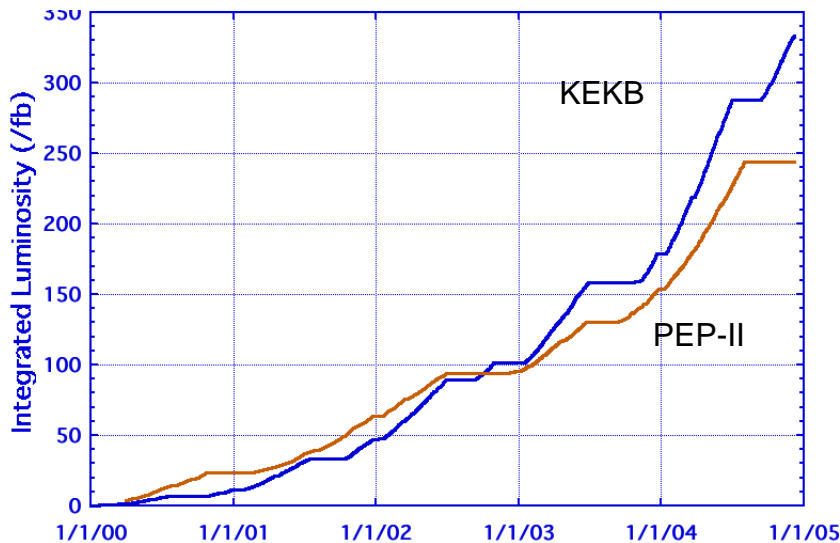
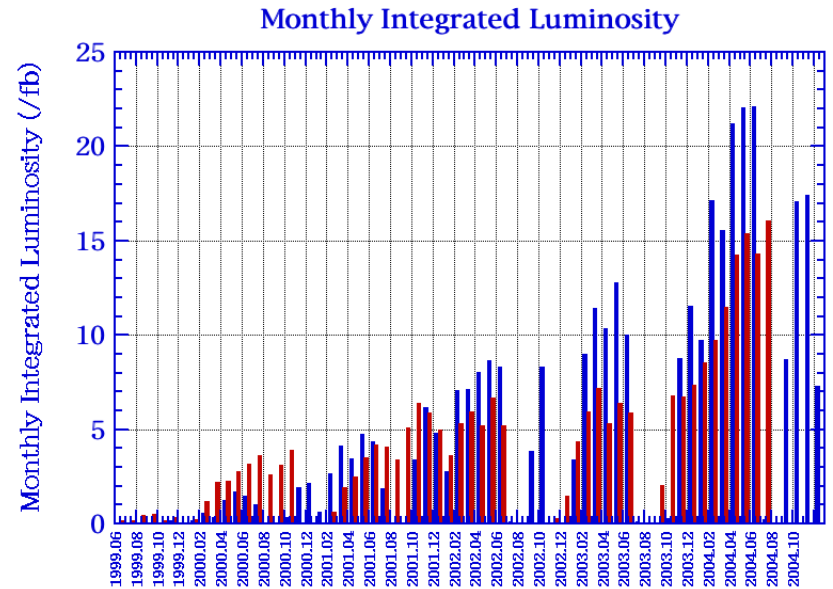
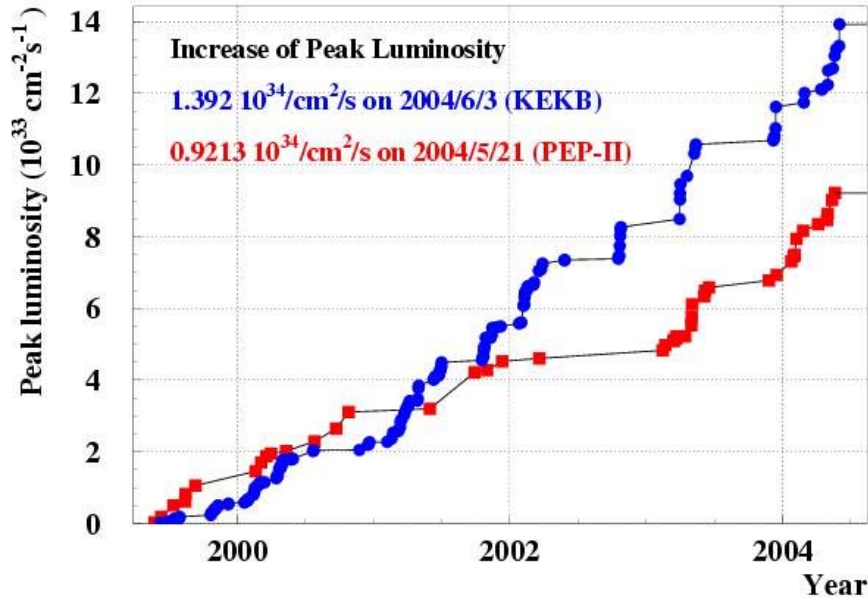
The best day 5/23/2004

Peak Luminosity 12.824 [/nb/sec] @07:52
Integrated Luminosity 944.20 [/pb]

5/23/2004 0:00 - 5/24/2004 0:00 JST



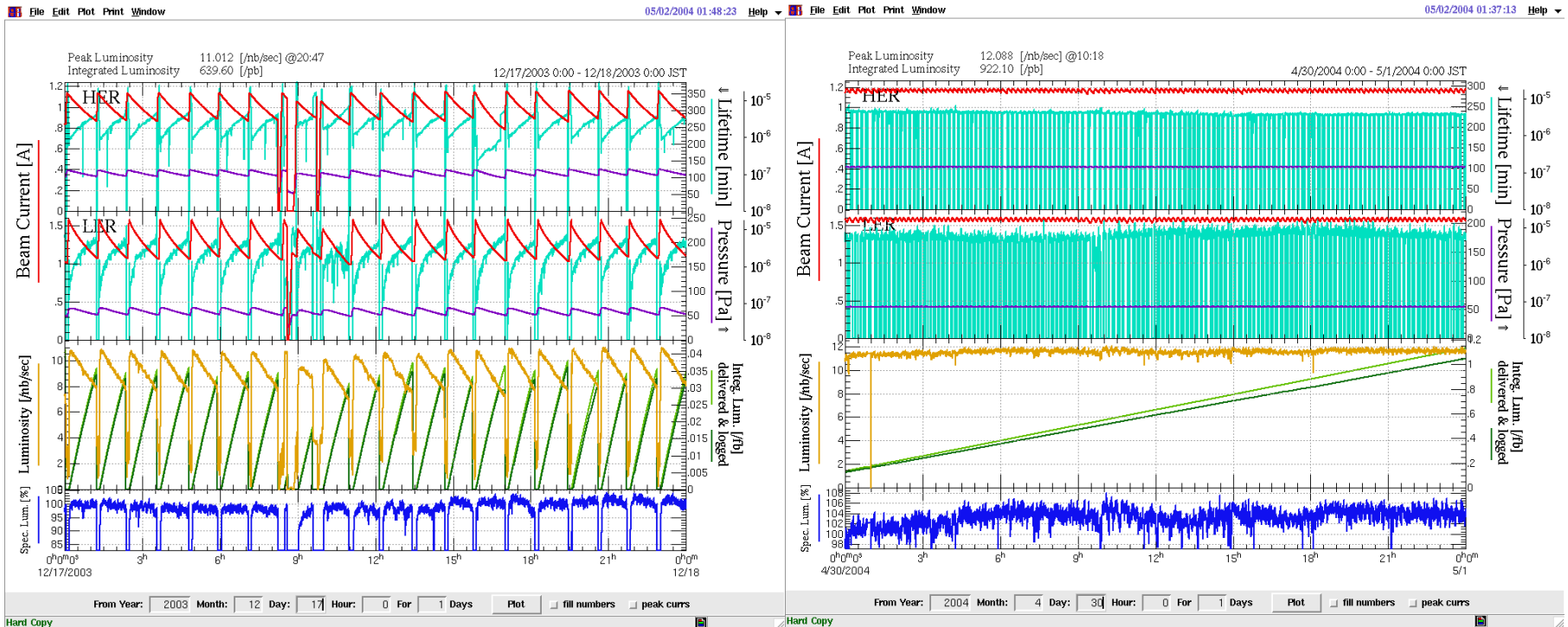
The Competition



Up to now, KEKB is taking the lead over PEP-II by about 50% margin.

But cannot relax. They have a very ambitious plan to $2.4 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ by 2007.

Continuous Injection Mode (CIM)



before

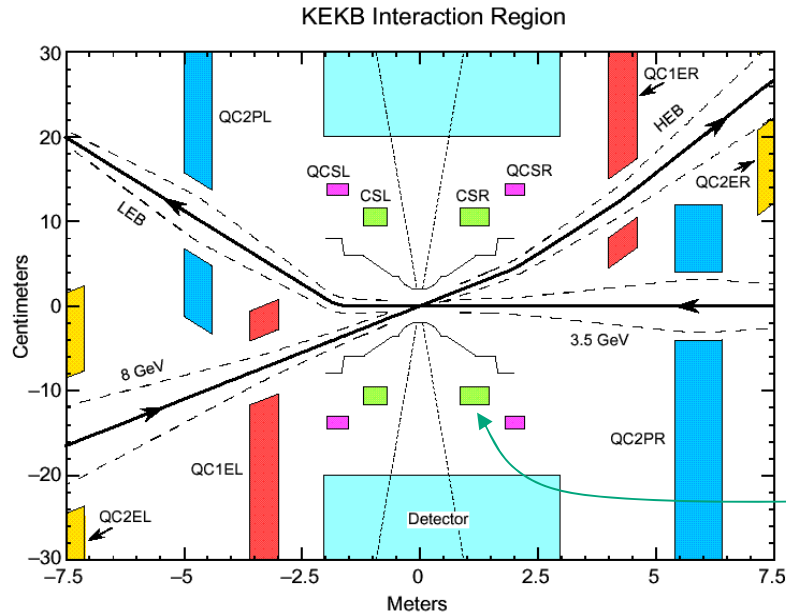
after

- Belle takes data continuously, except for veto for 3.5 msec after each injection pulse.
- 30% higher average luminosity.
- More stable operation & higher operating currents.

The machine must be tuned up as ideal, to obtain the predicted luminosity....

- Four betatron tunes
- Emittances
- Global orbit/optics correction
 - Measure orbit responses at BPMs (450/ring)
 - $\Delta\beta/\beta \leq 7\%$
 - $\Delta\eta_y \leq 7\text{ mm}$
 - X-y coupling
- Tuning of local parameters at the IP
 - relative orbit offsets (5) - better than 0.1σ , looking at beam-beam deflections, beam sizes, and Belle vertex
 - Vertical waists (2) $\pm 0.5\text{ mm}$
 - vertical dispersions (4)
 - x-y coupling parameters (8)

Collision with a finite crossing angle



- Easier beam separation.
- No bend for the incoming beam (less radiation).
- No separation bends (less background).
- Simplified IR.
- Room for solenoid compensation, smaller β^* .

So, the merits were obvious, but was that safe enough?

- What about the synchrotron-betatron coupling?

$$H \approx f \left(x + \frac{x'z}{2} + \theta_x z, y + \frac{y'z}{2} \right) \delta(s - nC)$$

z : longitudinal position in a bunch, θ_x : horizontal half crossing angle

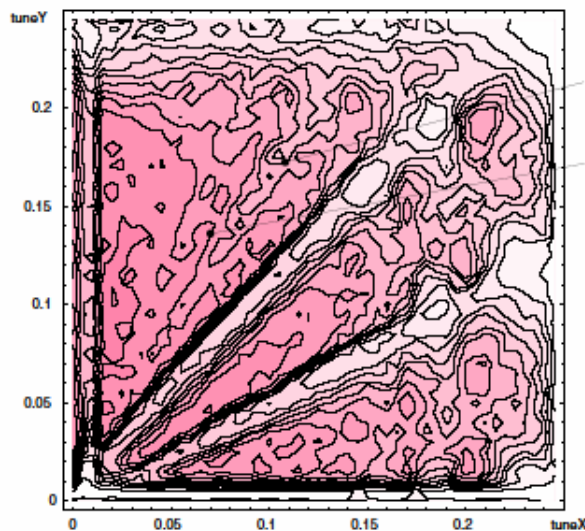
Collision with a finite crossing angle

Synchrotron-betatron couplings are inevitable for a beam-beam interaction anyway, even with a head-on collision.

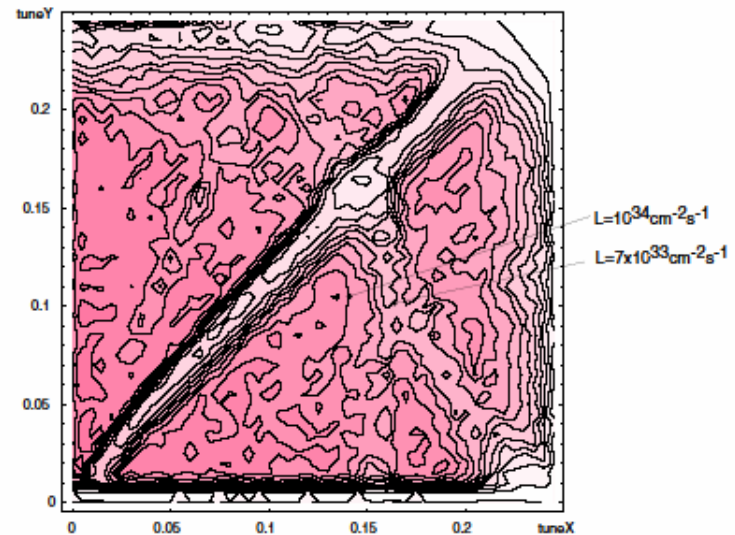
$$f_y \approx \frac{4\pi\xi_y}{\beta_y^*} \left(y + \frac{y'z}{2} \right)^2 \left(1 - \frac{(x + \theta_x z)^2}{2\sigma_x^{*2}} \right) \delta(s - nC) + \text{higher orders}$$

The relative magnitude of the crossing angle term is about same as the original term.

Strong-weak simulations, *KEKB Design Report, 1996*



Crossing

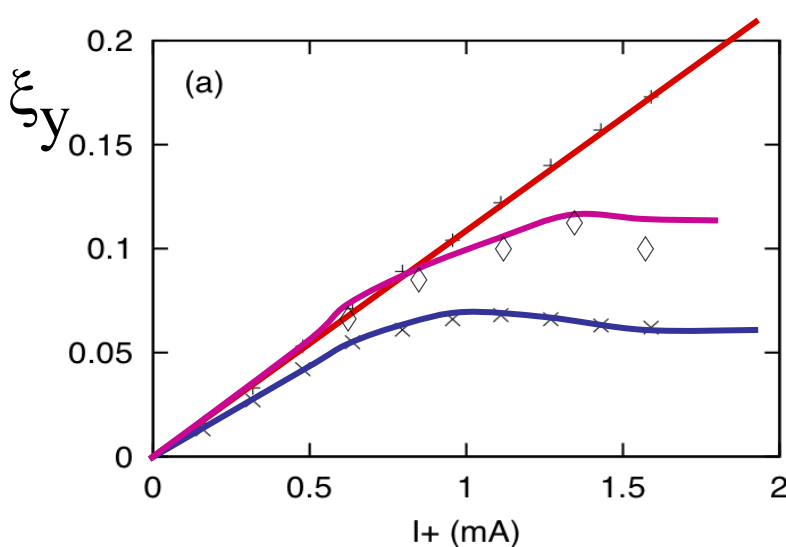


Head-on

Crossing angle is manageable, if we choose the tunes.

Crab crossing in the near future

- Crab crossing will boost the beam-beam parameter up to 0.14!



(Strong-weak simulation)

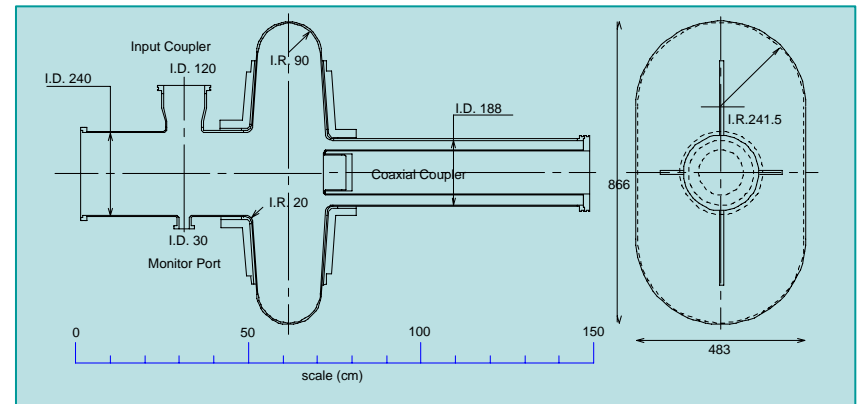
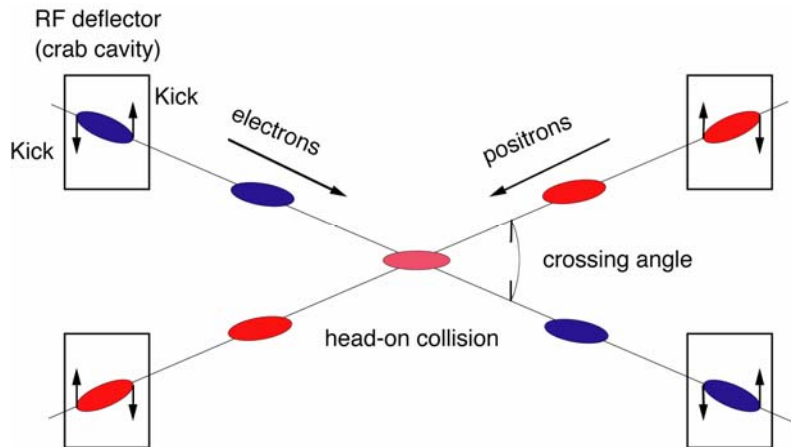
K. Ohmi

Head-on(crab)

(Strong-strong simulation)

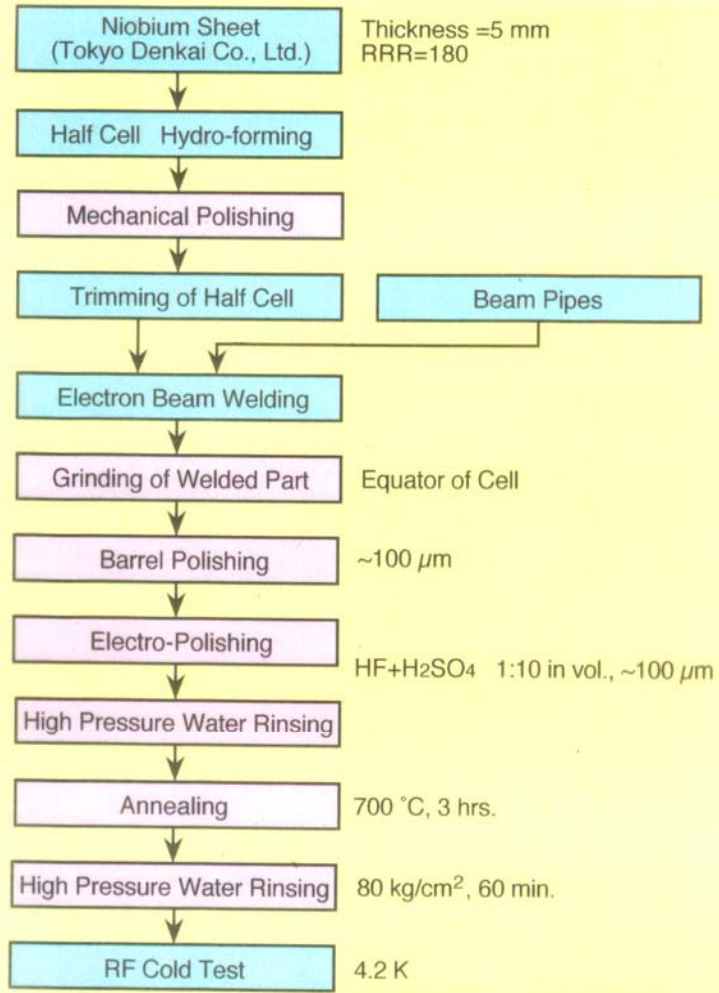
crossing angle 22 mrad

- Superconducting crab cavities are under development, will be installed in KEKB in early 2006.



K. Hosoyama, et al

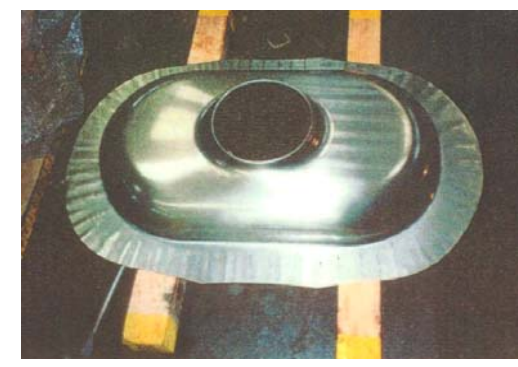
Fabrication & Processing 1



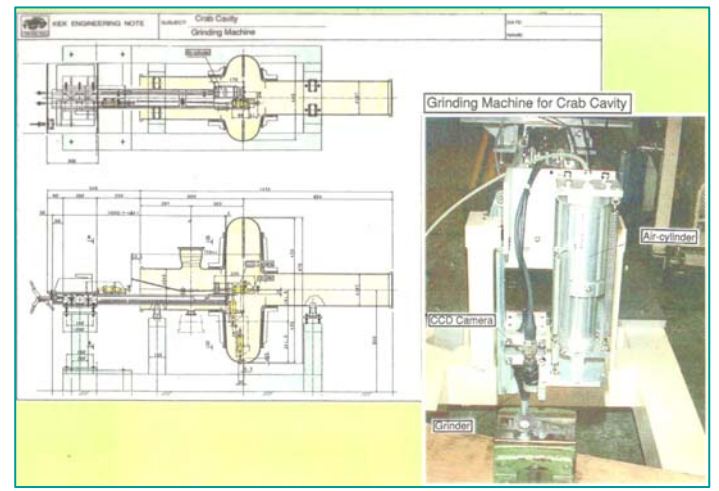
Fabrication & Processing of Crab Cavity



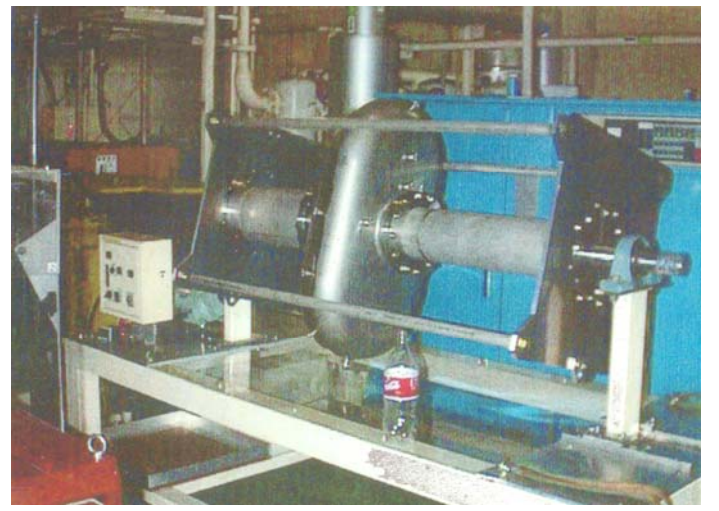
Hydro-forming



Nb
Half Cell

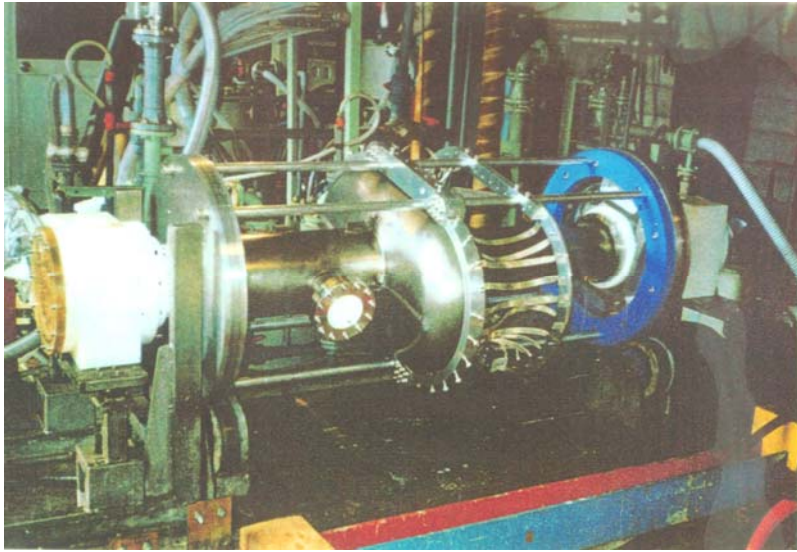


Grinding of
Welding Part



Barrel
Polishing

Fabrication & Processing 2



Electro-Polishing

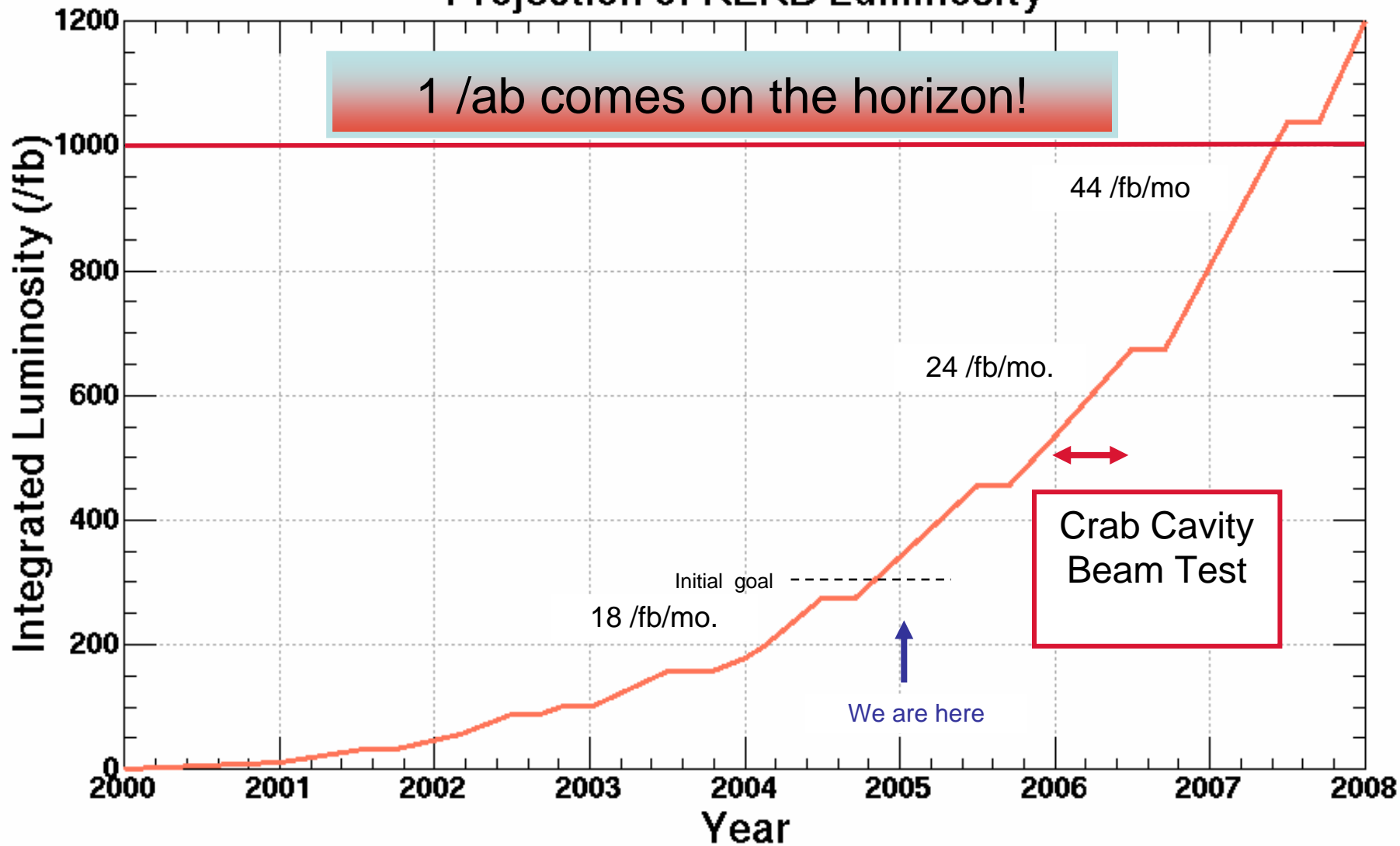


Annealing at 700°C for 3 hours

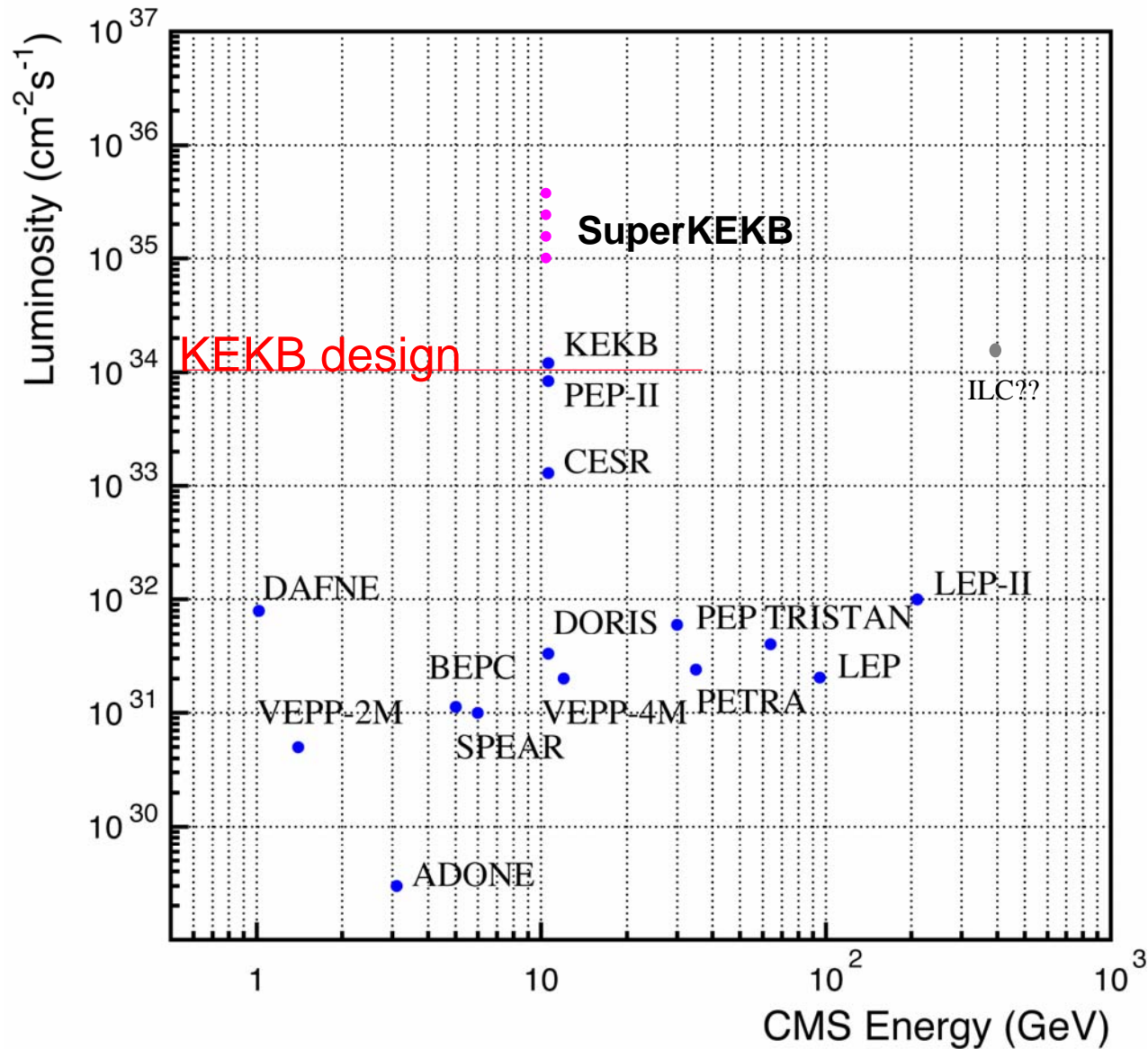


High Pressure Water Rinsing
by 80 bar Ultra-Pure water

Projection of KEKB Luminosity



SuperKEKB, the next step



Three factors to determine luminosity:

Stored current:

1.2/1.65 A (KEKB)

→ 4.1/9.4 A (SuperKEKB)

Beam-beam parameter:

0.057 (KEKB)

→ 0.14 (SuperKEKB)

$$L = \frac{\overset{\text{Lorentz factor}}{\gamma_{\pm}}}{\underset{\text{Classical electron radius}}{2er_e} \left(1 + \frac{\sigma_y^*}{\sigma_x^*} \right)} \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*} \left(\frac{R_L}{R_y} \right)$$

Beam size ratio
Geometrical reduction factors due to crossing angle and hour-glass effect

Luminosity:

$0.14 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$ (KEKB)

$2.5 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$ (SuperKEKB)

Vertical β at the IP:

5.2/6.5 mm (KEKB)

→ 3.0/3.0 mm (SuperKEKB)

Colliding Bunches at KEKB / SuperKEKB

Hor. Crossing Angle 22 /
30 mrad

World's smallest beam size in
ring colliders

7.8 / **11.8** $\times 10^{10}$
positrons/bunch

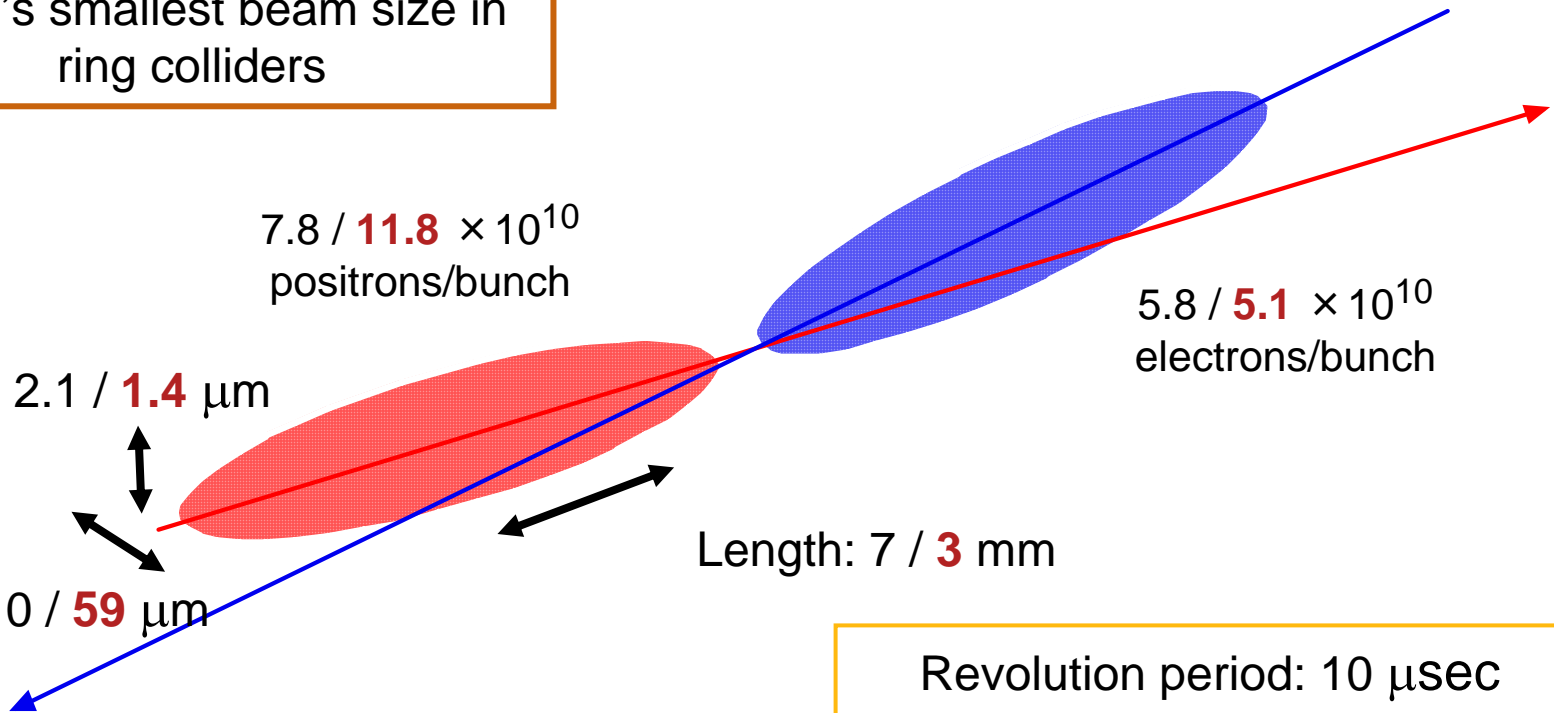
5.8 / **5.1** $\times 10^{10}$
electrons/bunch

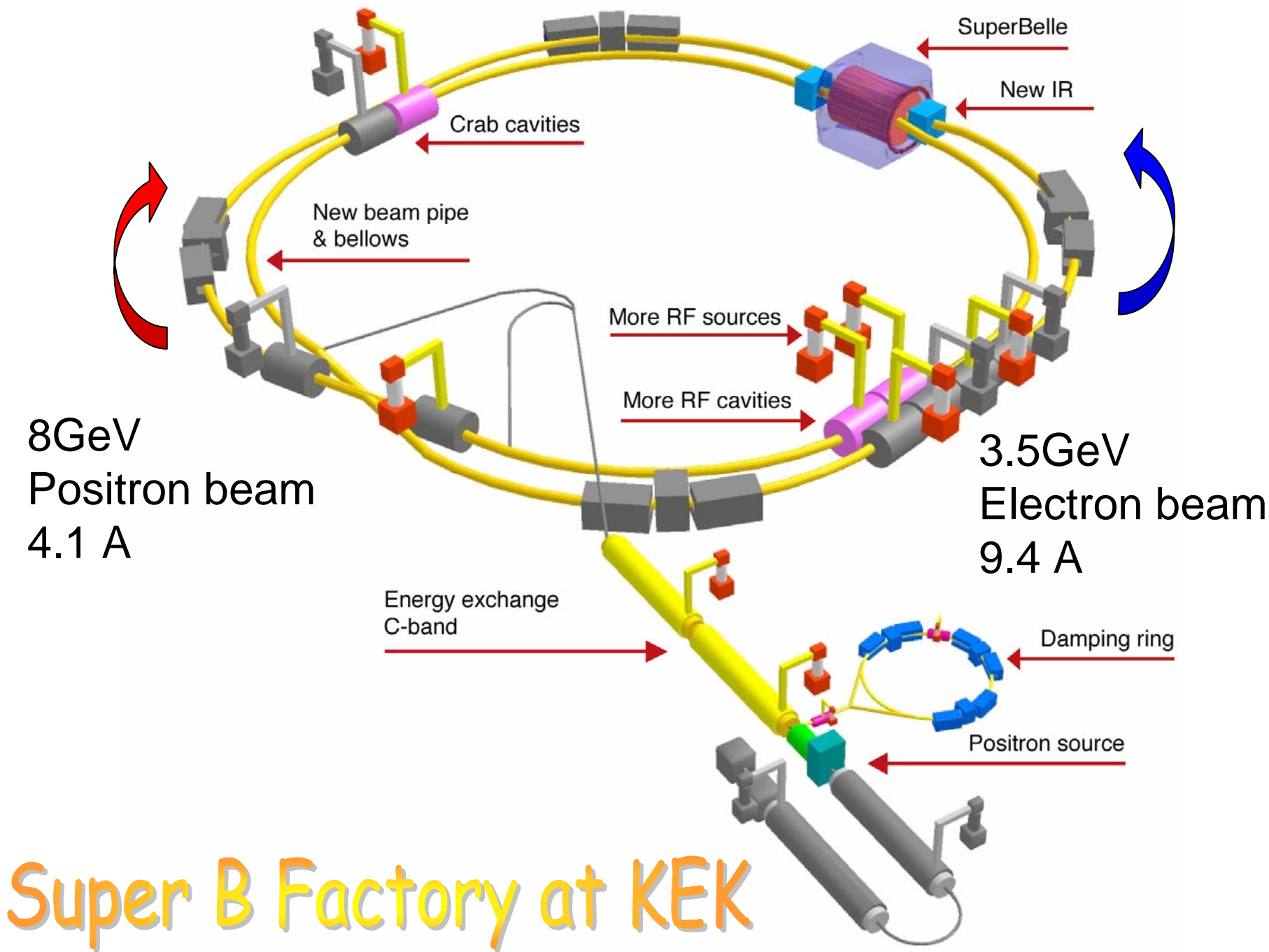
Height: 2.1 / **1.4** μm

Length: 7 / **3** mm

Width: 110 / **59** μm

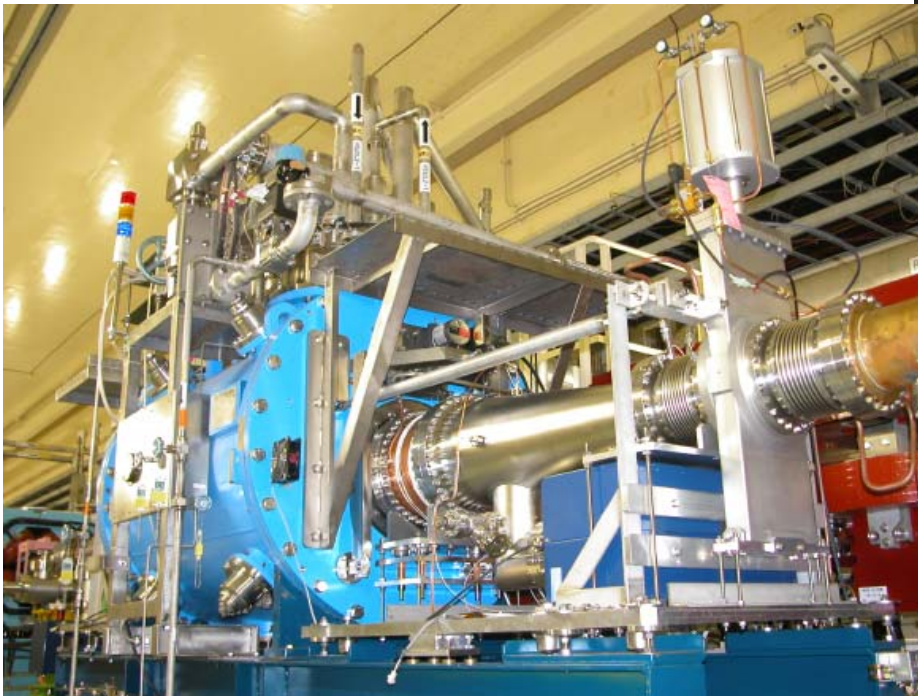
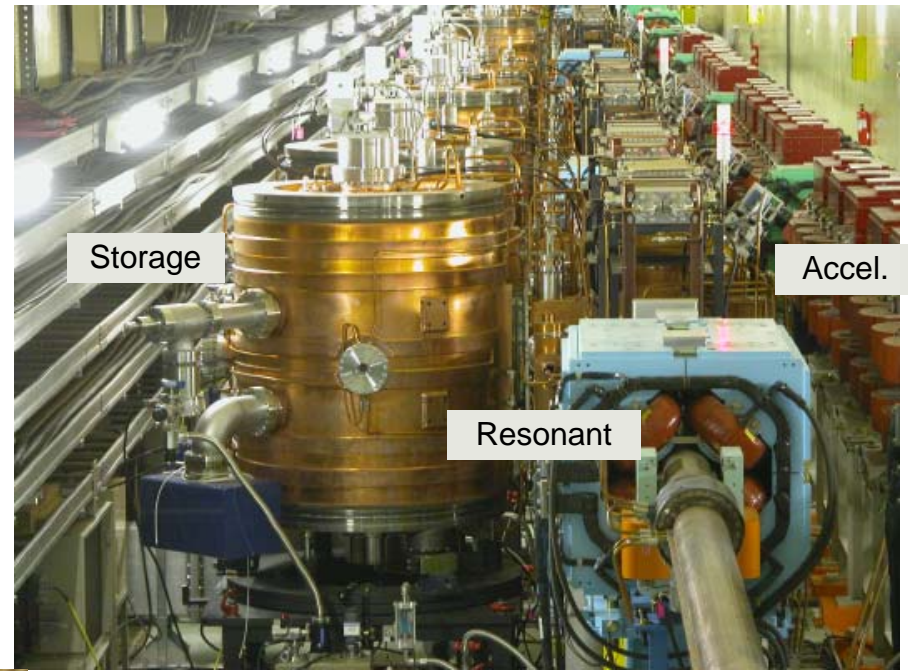
Revolution period: 10 μsec
1293 / **5018** bunches / beam
6 - 8 / **2** ns bunch spacing





ARES Cavity

- Passive stabilization with huge stored energy.
- Eliminates unnecessary modes by a coupling of 3 cavities.
- Higher order mode dampers and absorbers.
- No need for longitudinal bunch-by-bunch feedback.
- No transverse instability arises from the cavities.



Superconducting Cavity

- World's highest current, 1.2 A.
- Input coupler has been operated up to 380 kW.
- Ferrite HOM absorber working at 10 kW.

ARES upgrade for SuperKEKB

◆ Larger detuning

⇒ Change energy ratio : $U_s/U_a = 9 \rightarrow 15$

Small modification on the window size of A-cav

-1 mode growth time : 0.3 ms to 1.6 ms.

Then the -1 (and -2) modes related to the fundamental mode will be suppressed by a FB system in the RF control system.

(need bunch-by-bunch FB to suppress ARES HOM & $0/\pi$ mode instability)

◆ Higher HOM power

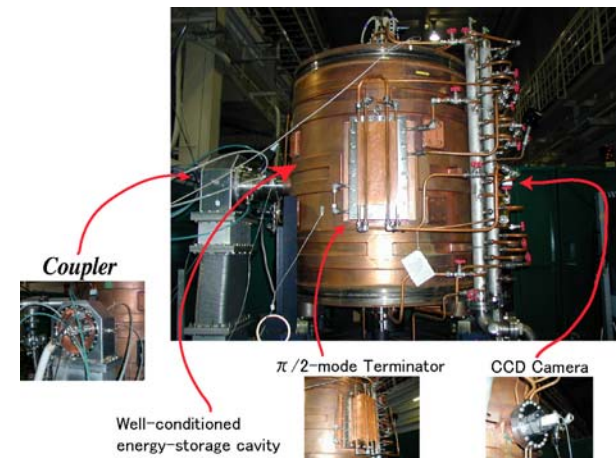
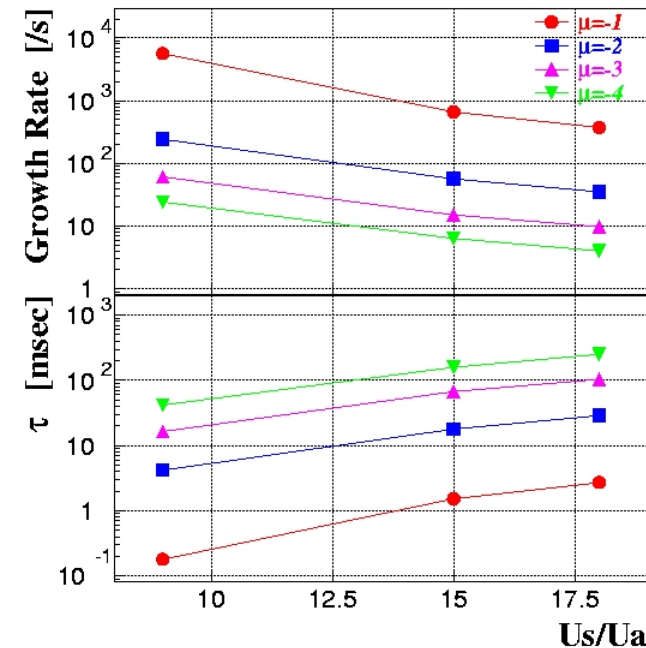
Upgrade of HOM damper

◆ Higher input RF power

400 kW/cavity -> 800 kW/cavity

R&D of input coupler using new test-stand.

SuperKEKB LER with 9.4A, ARES 28 sets, $V_c=0.5\text{MV/cav}$



Talks by Kageyama, Abe

Superconducting Cavity

SuperKEKB challenges:

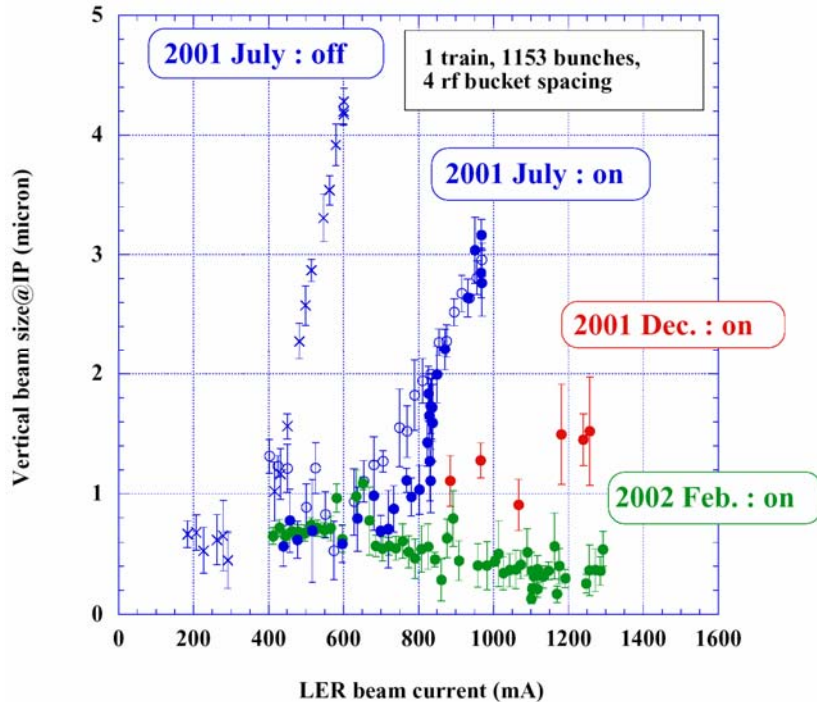
The expected power load to the HOM absorber is 50 kW/cavity at 4.1 A, (even) with a larger beam pipe of 220 mm ϕ .

HOM damper upgrade may be needed.



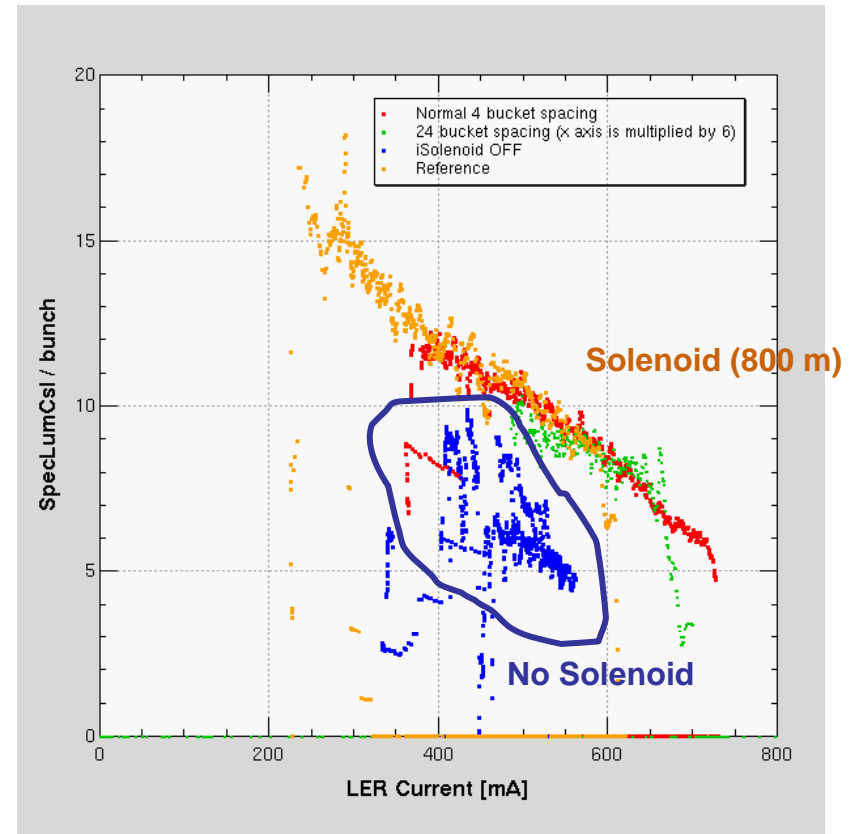
Talk by Mitsunobu

Electron cloud



Blow-up of the vertical beam size in LER has been suppressed by more solenoid windings.

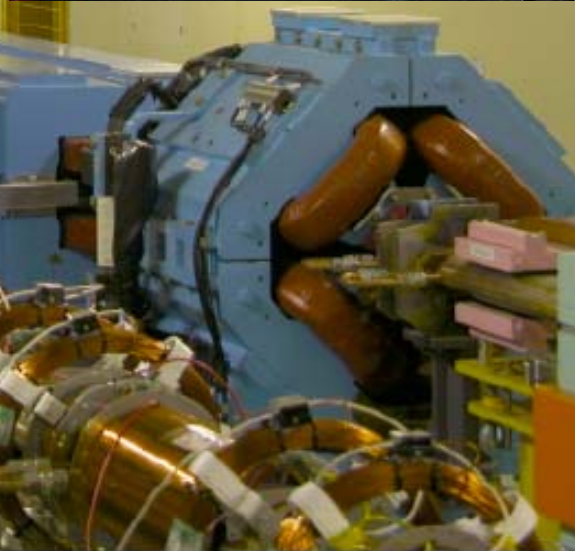
The covered length of solenoids reached 2,300 m, raised the threshold to 1.8 A.



Specific luminosity vs. LER current.

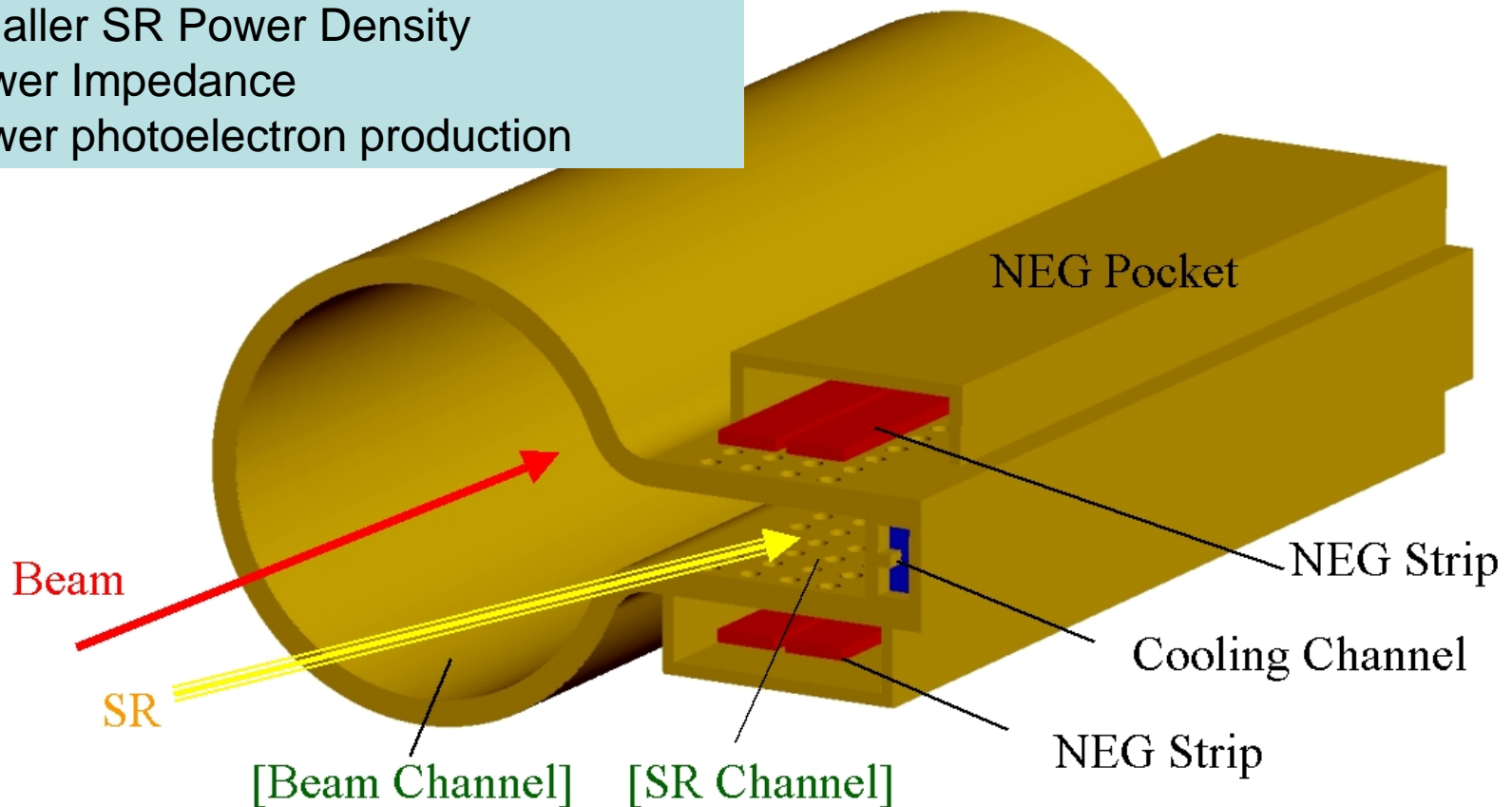
Solenoids are just so effective.

Winding more solenoids in the LER



Vacuum components: Antechamber-type copper duct

Smaller SR Power Density
Lower Impedance
Lower photoelectron production



Prototype ducts were installed in the LER (Jan.2004)

Fight for High Current

- High luminosity always requires high stored current.
- The history of KEK was a history of fight against high current, which caused
 - Heating of components, by synchrotron light and higher order modes
 - Discharge and melt down
 - Vacuum leak
 - Damage on Belle detectors
- Endless upgrades of components have been done on vacuum chambers/movable masks/bellows/pumps/abort windows, etc.
- Machine protection system with fast beam abort has been developed to reduce the possible damage.

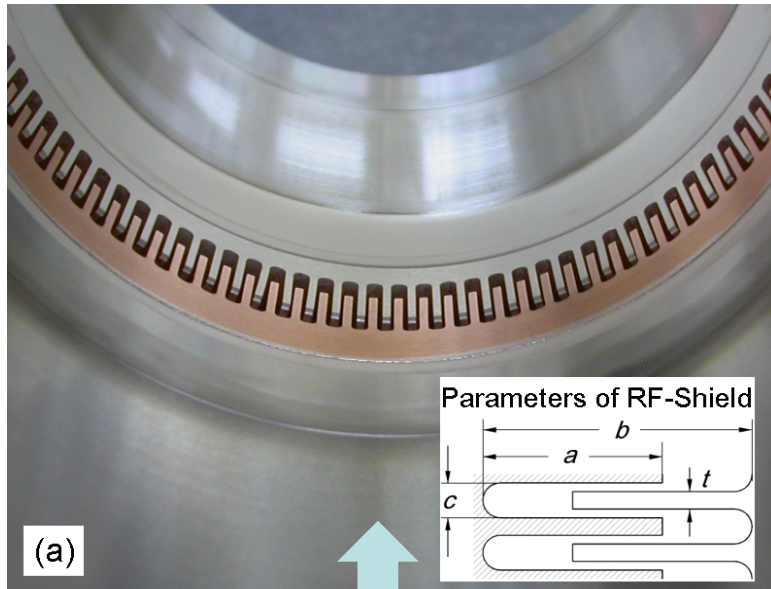


Heavy groove on the surface of a copper movable mask in HER.

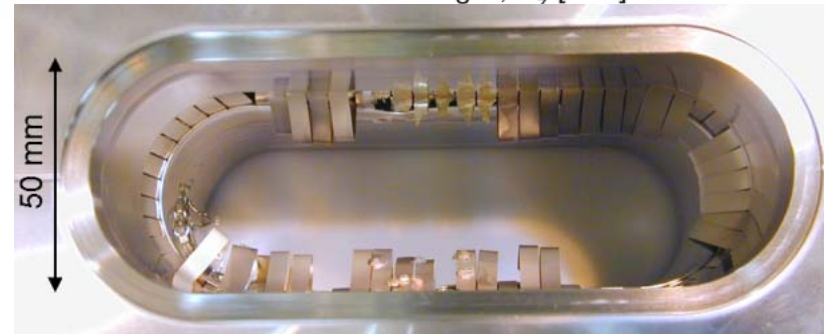
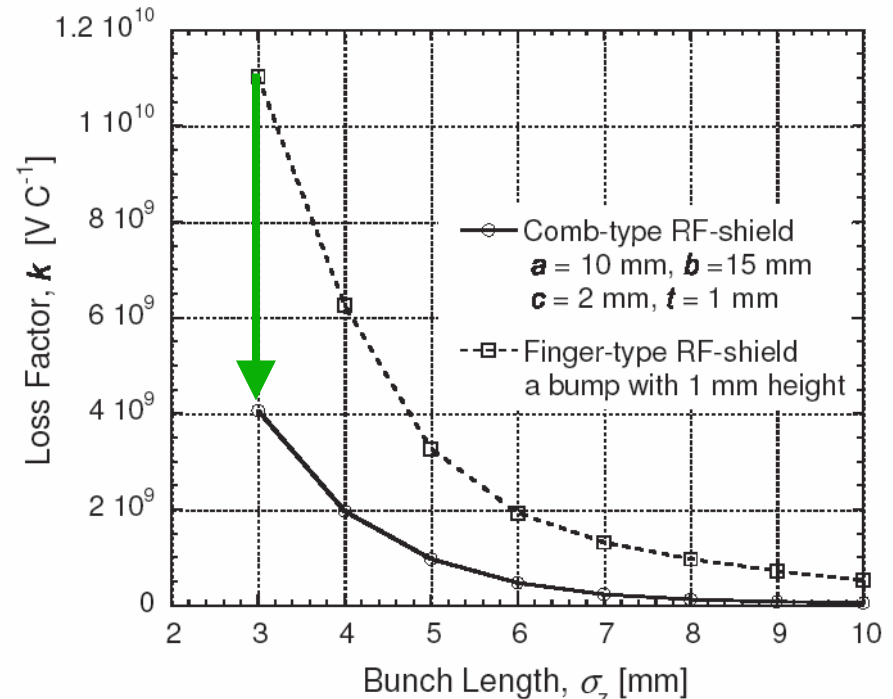


Thermal deformation of the fingers for rf shield of bellows.

Vacuum components: Bellows chamber with comb type RF-shield



- High thermal strength
- Low impedance
- No sliding contact on the surface facing the beam



Comb-type bellows were installed in the LER (2004).

Talk by Suetsugu

C-Band Klystrons

Parameters	S-band	C-band		Unit
	KEKB	1-st prototype	2m-structure	
total length	2.072	1.082	2.0	m
number of regular cells	54	54	108	
regular cell length (d)	35.0	17.5	17.5	mm
disk thickness (t)	5.0	2.5	2.5	mm
disk iris diameter (2a)	24.95 - 20.90	12.48 - 10.45	14.03 - 10.54	mm
cavity diameter (2b)	83.0 - 82.0	41.5 - 41.0	42.0 - 41.0	mm
group velocity (v_g/c)	1.4	1.9 - 1.0	2.8 - 1.0	%
shunt impedance	57	75 - 85	67 - 85	MΩ/m
Q factor	13700	9690	9700	
RF power in cells	30 15	34 15	50 15	
Field gradient	21	41.2 - 39.0	42.5 - 38.1	
Filling time	462	234	376	
Attenuation constant	0.302	0.434	0.696	

Table 11.3: Accelerating section characteristics

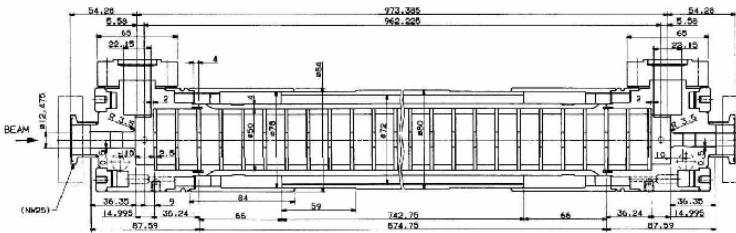
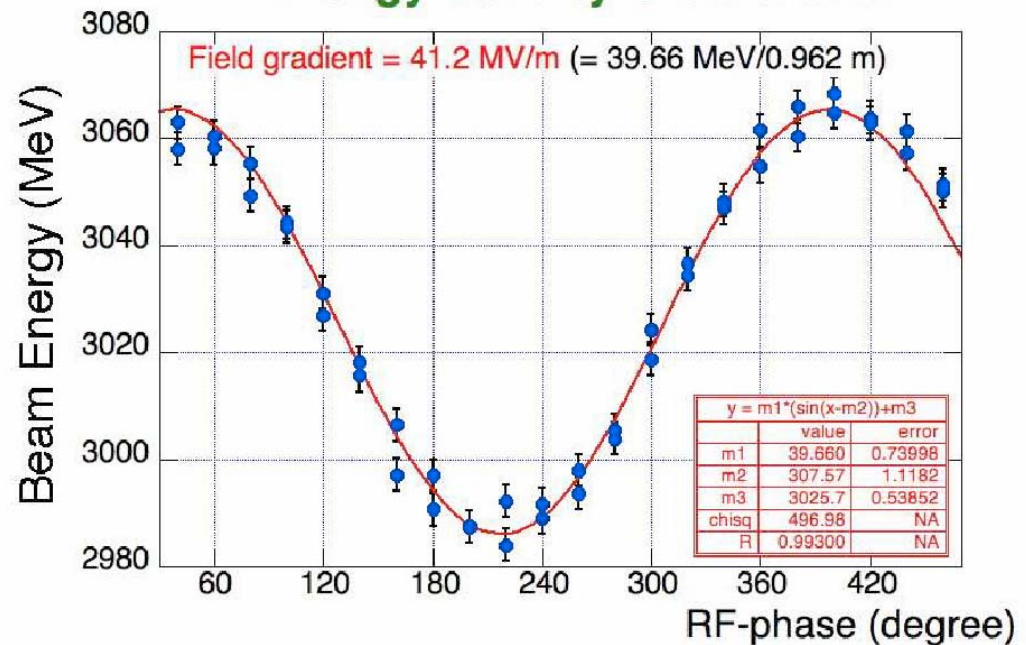


Figure 11.7: C-band 1m-long accelerating section (1-st prototy

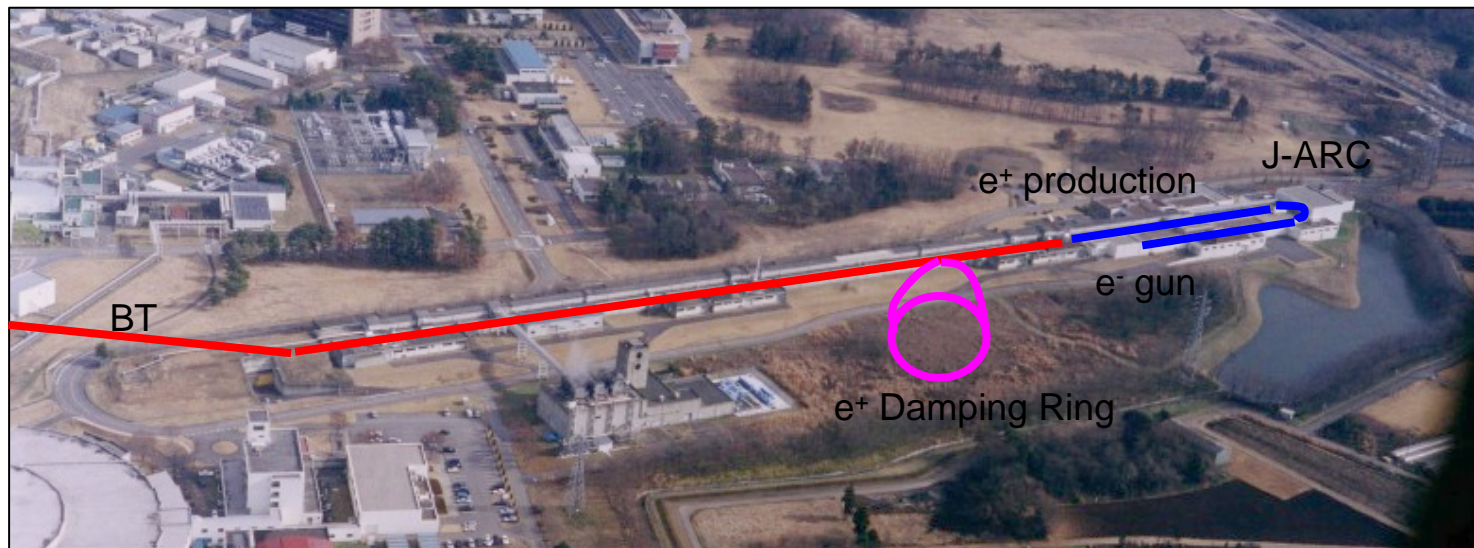
Prototype C-band structure installed and tested at linac using actual beam (2003). Measured field gradient of 41 MV at 43 MW agrees with expectation.

Energy Gain by C-band unit



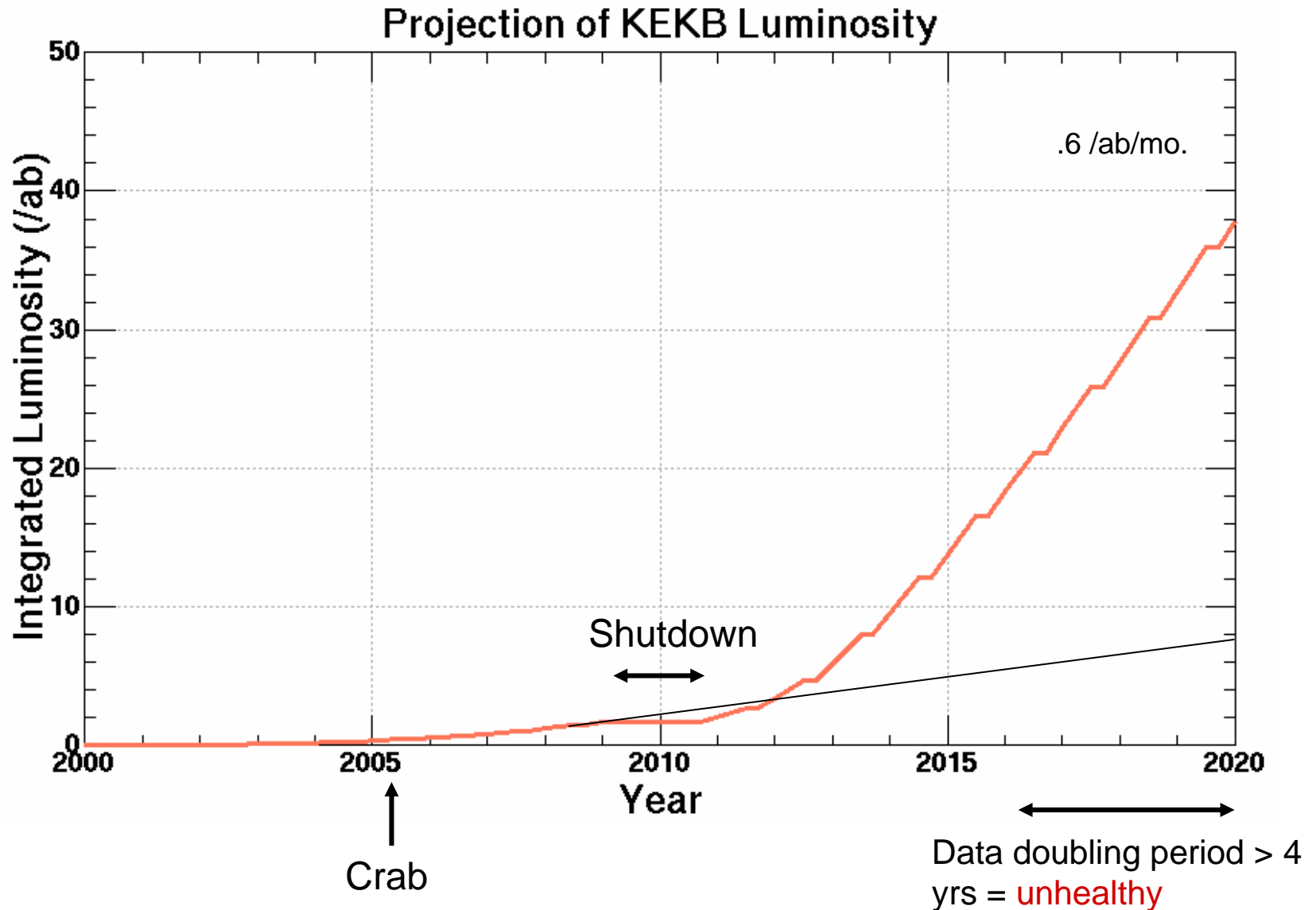
Damping Ring

- Positron emittance needs to be damped, to pass reduced aperture of C-Band section and to meet IR dynamic aperture restrictions.
 - Electron DR may be considered later to reduce injection backgrounds in physics detector, but for now only positron DR considered.
- Damping ring located downstream of positron target, before C-Band accelerating section.

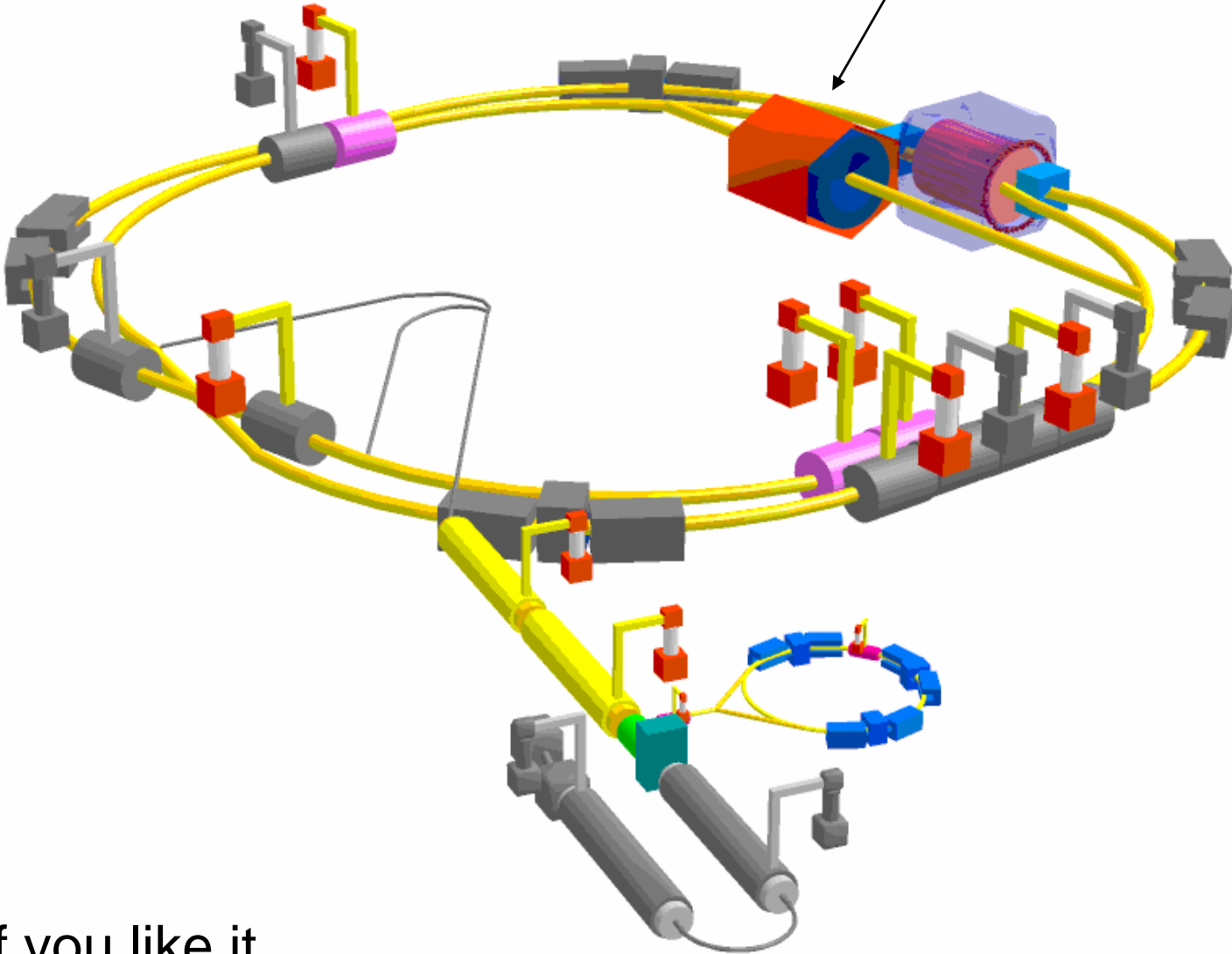


Talk by Kikuchi

How long should we run?



We may invite another detector.



... if you like it.

Summary

- KEKB has been the front runner on the luminosity frontier.
- 1 /ab will be reached around 2007.
- A technically feasible design of SuperKEKB for $2.5 \times 10^{35} \text{cm}^{-2}\text{s}^{-1}$ has been done.

Luminosity*:

$$L = \frac{N_+ N_- f}{4\pi\sigma_x^* \sigma_y^*} R_L$$

Geometrical
reduction factors (σ_z ,
 β^* , θ_x , ϵ_x , ...)

Beam-beam tune
shift parameter*:

$$\xi_{\pm x,y} = \frac{r_e}{2\pi\gamma_{\pm}} \frac{N_{\mp} \beta_{x,y}^*}{\sigma_{x,y}^* (\sigma_x^* + \sigma_y^*)} R_{x,y}$$

Beam current:

$$I_{\pm} = N_{\pm} e f$$

Luminosity
rewritten:

$$L = \frac{\gamma_{\pm}}{2er_e} \left(1 + \frac{\sigma_y^*}{\sigma_x^*}\right) \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*} \left(\frac{R_L}{R_y}\right)$$

$$L \approx \frac{\gamma_{\pm}}{2er_e} \frac{I_{\pm} \xi_{\pm y}}{\beta_y^*}$$

(flat beam, short bunch)

Assume both beams have the same sizes and β^ s.

A jacket-type magnetic shield for the Crab Cavity.



The magnetic shield is made by 3mm thick permalloy sheet by spinning and forming. The cell and beam pipe parts can divide into two peaces and assemble around the crab cavity.

Parameters for SuperKEKB

		bare lattice	with beam-beam	unit
Beam current (LER/HER)	I	9.4/4.1	9.4/4.1	A
Beam energy (LER/HER)	E	3.5/8.0	3.5/8.0	GeV
Emittance	ε_x	24	77	nm
Horizontal beta at IP	β_x^*	20	4.5	cm
Vertical beta at IP	β_y^*	3	2.3	mm
Horizontal beam size	σ_x^*	69	59	μm
Vertical beam size	σ_y^*	0.7	1.4	μm
Beam size ratio	$r = \sigma_y^*/\sigma_x^*$	1	2.4	%
Crossing angle	θ_x	0	0	mrad
Luminosity reduction	R_L	0.86	0.81	
ξ_x reduction	R_{ξ_x}	0.99	0.97	
ξ_y reduction	R_{ξ_y}	1.11	1.17	
Horizontal beam-beam	ξ_x	0.137	0.041	
Vertical beam-beam	ξ_y	0.218	0.108	
Reduction ratio	R_L/R_{ξ_y}	0.78	0.70	
Luminosity	L	4×10^{35}	2.4×10^{35}	$\text{cm}^{-2}\text{s}^{-1}$

Machine Parameters (June 3, 2004)

Table 1: Machine parameters of KEK, comparing to the design values.

Date	6/7/2004		Design		
	LER	HER	LER	HER	
Current	<u>1.58</u>	1.19	2.6	1.1	A
Bunches	<u>1289</u>		<u>5000</u>		
Bunch current	1.2	0.92	0.52	0.22	mA
Spacing	<u>1.8-2.4</u>		<u>0.6</u>		m
Emittance ϵ_x	18	24	18	18	nm
β_x^*	59	56	33	33	cm
β_y^*	<u>0.52</u>	<u>0.65</u>	1	1	cm
Hor. Size @ IP	103	116	77	77	μm
Ver. Size @ IP	2.1	2.1	1.9	1.9	μm
Bunch length	8	6	4	4	mm
Beam-beam ξ_x	.107	.075	.039	.039	
Beam-beam ξ_y	.070	.057	.052	.052	
Ave. pressure	80	130	100	100	nPa
Lifetime	160	220	220	440	min.
Luminosity	<u>13.92</u>		<u>10</u>		/nb/s
\int Lum/day	944		~600		/pb
\int Lum/7 days	5.94		-		/fb
\int Lum/30 days	24.00		-		/fb
\int Lum, total	271/5 years		100/3 years		/fb

Machine parameters

<i>Parameters</i>		<i>LER/HER</i>	<i>Unit</i>
<i>Beam energy</i>	E	3.5/8.0	GeV
<i>Beam current</i>	I	9.4/4.1	A
<i>Particles/bunch</i>	N	$1.18 \times 10^{11} / 5.13 \times 10^{10}$	
<i>Number of bunches</i>	n_b	5018	
<i>Circumference</i>	C	3016.26	m
<i>Bunch spacing</i>	σ_b	0.6	m
<i>Horizontal β at IP</i>	β_x	200	mm
<i>Vertical β at IP</i>	β_y	3	mm
<i>Bunch length</i>	σ_z	3	mm
<i>Radiation loss</i>	U_0	1.23/3.48	MeV/m
<i>Horizontal beam-beam</i>	ξ_x	0.137	
<i>Vertical beam-beam</i>	ξ_y	0.14	

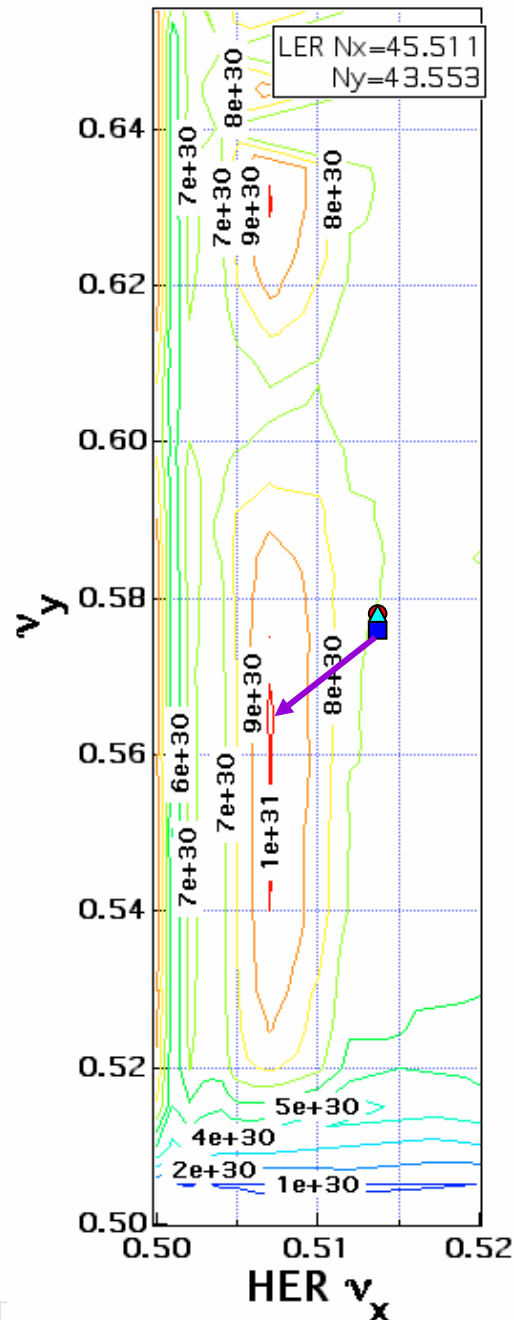
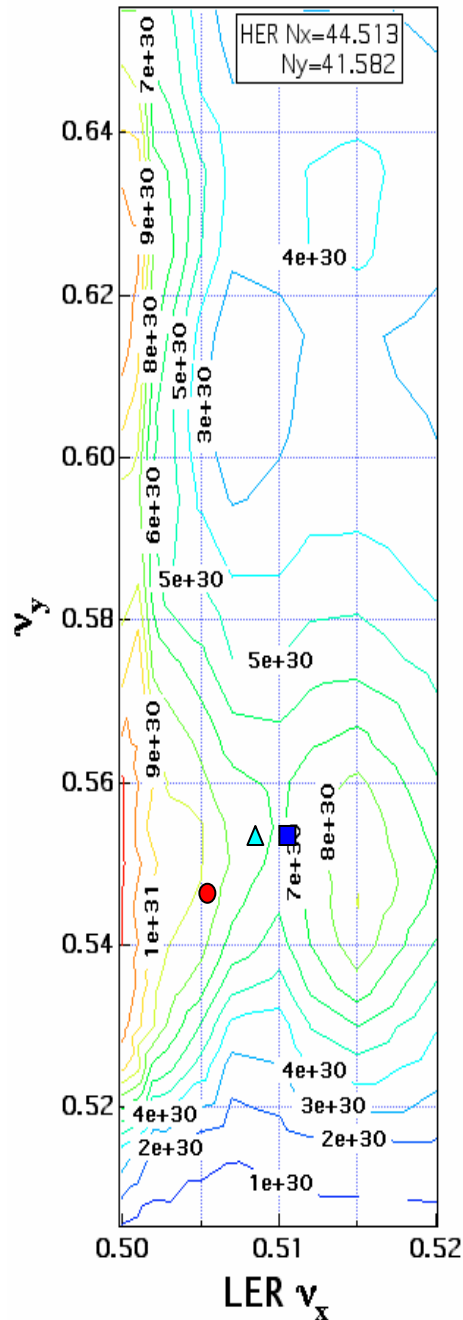
Tune Survey

Simulation by M. Tawada

- 10/29/2002
- ▲ 4/2/2003
- 5/9/2003

Reducing LER ν_x from 0.510 to 0.506 increased the luminosity by 20% in 2003, as the simulation predicted.

20% more luminosity is expected by reducing HER ν_x from 0.513 to 0.507.



Dynamic β - Half Integer Resonance

